

915-21 INDUSTRIAL FINISHES HI TEMP SATIN BLACK

This high quality quick-drying product is an ideal coating for use on wood-burning stoves, pipes, boilers, radiators, barbecue grills, etc. It is easy to apply, dries quickly and gives a long lasting satin finish that is very durable. Resists sustained heat up to 1200°F.

USES: Interior and exterior metal surfaces.

MATERIAL PREPARATION: Stir thoroughly before use.

SURFACE PREPARATION: All surfaces should be cleaned of rust and scale, dirt, grease, oil and wax. Cracking or peeling paint on old surfaces should be removed.

APPLICATION: Brush, roller or spray. Do not apply when temperature is less than 45°F.

AIRLESS SPRAY: Use equipment capable of maintaining 80-100 lbs. Input pressure with a 28:1 to 30:1 input pump. Use .011 to .018 thou tips.

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PRODUCT SPECIFICATIONS

<u>COLOR:</u>	Black
<u>60° GLOSS:</u>	12
<u>85° SHEEN:</u>	25-40 range
<u>VEHICLE:</u>	Special silicone modified alkyd resin
<u>PIGMENTATION:</u>	Graphite
<u>SOLVENT:</u>	Rule 66 low odor mineral spirits. VOC meets regulation of 650 g/L; 5.40 lbs/gal.
<u>FLAMMABILITY:</u>	105°F (combustible)
<u>% VEHICLE SOLIDS (WEIGHT):</u>	32
<u>% PIGMENT (WEIGHT):</u>	20
<u>% SOLVENT (WEIGHT):</u>	48
<u>% TOTAL SOLIDS (WEIGHT):</u>	52
<u>% TOTAL SOLIDS (VOLUME):</u>	38
<u>VISCOSITY:</u>	60-65 KU
<u>RECOMMENDED COVERAGE:</u>	400 square feet per gallon
<u>WEIGHT PER GALLON:</u>	8.2 - 8.4 lbs.
<u>DRY, SET TO TOUCH:</u>	2 hours max.
<u>DRY HARD:</u>	Overnight (recoat)
<u>CLEAN UP SOLVENT:</u>	Paint thinner or mineral spirits
<u>TYPE OF CURE:</u>	Oxidation
<u>TINTING:</u>	None recommended