

342-00 PRO FINISH LATEX UNDERBODY

This latex enamel underbody is a vinyl acrylic based prime and sealer for interior plaster, drywall, cement, cement block and other porous materials. Its hiding power and quick dry to recoat time make it a good choice for high production operations. The excellent holdout of 342-00 allows good gloss and sheen uniformity with semi-gloss and sheen uniformity with semi-gloss finish coats. This product contains a corrosion inhibitor to eliminate flash-rusting over steel surfaces (nail heads, etc.).

USES: Interior use only. Over plaster, drywall, joints, cement, cement blocks and most metal.

MATERIAL PREPARATION: Ready to use from the can; thin sparingly with water if necessary. Mix well before use.

SURFACE PREPARATION: Remove all grease, oil or wax by washing with strong detergents and water. Fill all nail holes and tape joints with patching plaster or joint cement and sand smooth. Clean off dust from these patched areas and spot prime with this product. Apply a full coat after dry.

APPLICATION: Mix well before use. Do not use when wall or room temperature is less than 50°F. Paint is ready to use from the can, no thinning is necessary. Use nylon brush, roller or spray. Apply full even coats and work to a wet edge. Avoid excessive brushing or rolling.

AIRLESS SPRAY: Use airless spray equipment capable of maintaining 80-100 lbs. Input pressure with a 28:1 to 30:1 airless pump. Use .018 to .031 airless tips. Output rate will vary with tip size and number of guns in operation.

342-00

PRODUCT SPECIFICATIONS

<u>COLOR:</u>	White
<u>60° GLOSS:</u>	6 max. (flat)
<u>85° SHEEN:</u>	20 max.
<u>VEHICLE:</u>	Vinyl acrylic copolymer resin emulsion
<u>PIGMENTATION:</u>	Titanium dioxide, calcium carbonate and mica. All pigments are free of heavy metals and toxic materials.
<u>SOLVENT:</u>	Water and glycols. VOC 107g/L; 0.89 lbs/gal.
<u>FLAMMABILITY:</u>	N/A
<u>% VEHICLE SOLIDS (WEIGHT):</u>	18
<u>% PIGMENT (WEIGHT):</u>	38
<u>% SOLVENT (WEIGHT):</u>	43
<u>% TOTAL SOLIDS (WEIGHT):</u>	56
<u>% TOTAL SOLIDS (VOLUME):</u>	40
<u>VISCOSITY:</u>	98-102 KU
<u>THEORETICAL COVERAGE:</u>	300 sq.ft/gal=5.3 wet mils=2.1 dry mils 400 sq.ft/gal=4.0 wet mils=1.6 dry mils
<u>RECOMMENDED COVERAGE:</u>	350 to 400 square feet per gallon
<u>WEIGHT PER GALLON:</u>	11.5 lbs.
<u>DRY, SET TO TOUCH:</u>	30 minutes
<u>DRY HARD:</u>	Two hours (recoat)
<u>CLEAN UP SOLVENT:</u>	Warm, soapy water
<u>TYPE OF CURE:</u>	Coalescence of latex
<u>TINTING:</u>	Universal colorants only